

8 7 6 5 4 3 2 1

F

E

D

C

B

A

8 7 6 5 4 3 2 1

PRINTED: 09:19, 25/03/2022

$\phi 53.82$

"L" SECTION 3/8" PITCH
TOOTH PROFILE

$\phi 12.7$ THRU

18 TOOTH GEAR BLANK FOR MACHINING

80


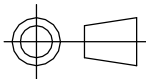
30

$\phi 47$

$\phi 44.55$

$\phi 61.95$

SIDE RINGS FOR TACK WELDING
EITHER SIDE OF THE TOOTH FORM

 COPYRIGHT (c) 2013 AT POWER LTD UNIT 9, CHESTNUT DRIVE, WYMONDHAM, NORFOLK, UK, NR18 9SB		 THIRD ANGLE PROJECTION		MATERIAL SEE COMPONENT PARTS	
<div>UNLESS OTHERWISE STATED: DIMENSIONS IN MILLIMETRES TOLERANCES: LINEAR ± 0.1 ANGULAR $\pm 0.5^\circ$ SURFACE FINISH $\sqrt{A} = \sqrt{A}$ DRAWING STANDARDS TO ATQS 6003 DATE FORMAT: DD/MM/YY</div> <div>THIS DESIGN IS THE PROPERTY OF AT POWER THROTTLES LTD AND MUST NOT BE REPRODUCED OR COMMUNICATED WITHOUT AUTHORITY</div>		SCALE 1:1		WEIGHT 1.2 kg	
		DRAWN- M.Davis		FINISH NATURAL	
		DATE - 31/03/14			
		CHECKED - S.HOW			
CAD PLOT DO NOT SCALE		APPROVED - S.HOW		DRAWING TITLE ASSY - PULLEY - CRANK - 18 TOOTH - BLANK	
				DRAWING NUMBER 105-106-00009	
4		3		2	
				1	
SHEET 2 OF 2 A3					