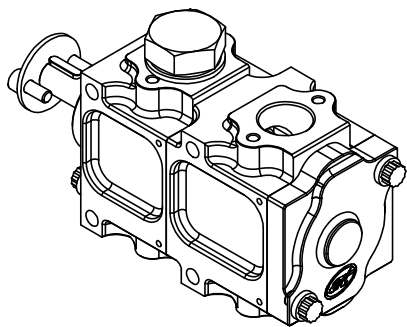
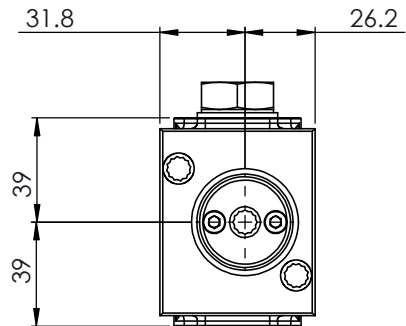
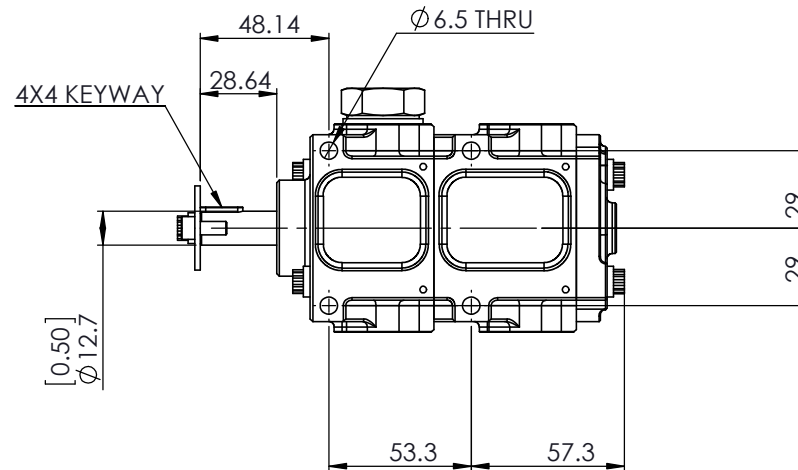
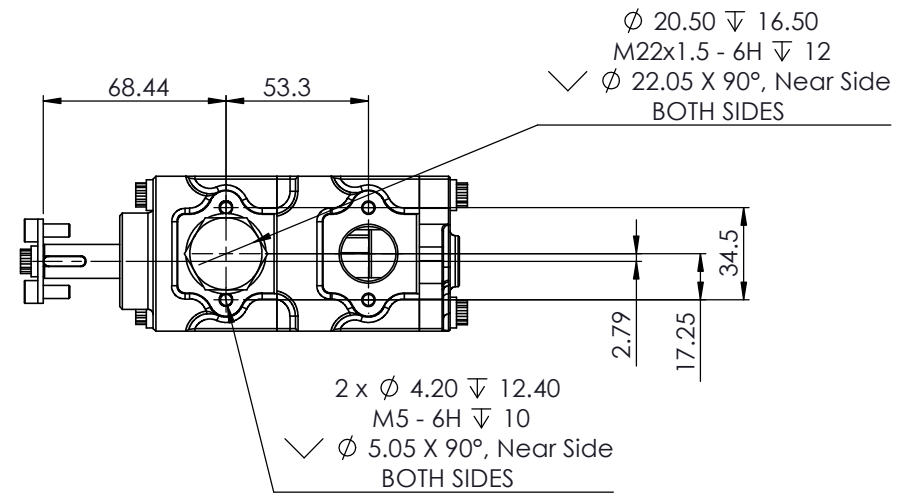



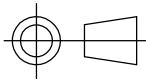
NOTES:

1. DISPLACEMENT PER REVERLUTION PER STAGE = 7.9 CC/REV
2. DISPLACEMENT AT 1000 RPM = 7.9 LT/MIN
3. PRV CRACKING PRESSURE:-
MINIMUM = 2.9 BAR (42 PSI)
MAXIMUM = 8.27 BAR (120PSI)
4. FOR EACH FULL TURN OF THE ADJUSTER THE CRACKING PRESSURE WILL INCREASE/DECREASE BY 0.25 BAR (3.6 PSI)



ISOMETRIC VIEW



 COPYRIGHT (c) 2013 AT POWER LTD UNIT 9, CHESTNUT DRIVE, WYMONDHAM, NORFOLK, UK, NR18 9SB	 THIRD ANGLE PROJECTION		MATERIAL
	SCALE 1:2	WEIGHT -- kg	SEE COMPONENT PARTS
UNLESS OTHERWISE STATED: DIMENSIONS IN MILLIMETRES TOLERANCES: LINEAR ± 0.1 ANGULAR $\pm 0.5^\circ$ SURFACE FINISH $\checkmark = \sqrt{\checkmark}$ DRAWING STANDARDS TO ATQS 6003 DATE FORMAT: DD/MM/YY	DRAWN- S.HOW	DRAWING TITLE	2 STAGE MINI CORDIS-FLG MTG - SCAVENGE PUMP-SHORT NOSE-7.9 Lt
	DATE - 22/01/19	CHECKED - S.HOW	
THIS DESIGN IS THE PROPERTY OF ACTIVE TECHNOLOGIES LTD AND MUST NOT BE REPRODUCED OR COMMUNICATED WITHOUT AUTHORITY	CAD PLOT DO NOT SCALE	APPROVED - A.CLIFTON	104-103-00116 SHEET 2 OF 2 A3